



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2901-101-09
Job Sheet 183024



Part No: RBEL135M-2901-101-09

Job Qty: 2 ea

Part Name: Drive Pulley



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/10/18

Job Tracking No:

Due Date: 9/18/18

Created By: Logan David

Type: SOLD

Description: Order 6228 ship 9-20

Note: DWG RBEL135M-2901-101 Rev. A IPP Rev. A 18.09.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/18/18	9/18/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	2 pcs	9/18/18	9/18/18	0.00	0.67	MORI SL2500Y		
120	QC	2 pcs	9/18/18	9/18/18	0.00	0.00	QC2 Machining-4		
130	QC	2 pcs	9/18/18	9/18/18	0.00	0.00	QC8 Machining-4		
150	Outsource	2 pcs	9/18/18	9/18/18	0.00	0.00	Outsource4		
160	Packaging	2 pcs	9/18/18	9/18/18	0.00	0.00	Packaging2		
170	QC	2 pcs	9/18/18	9/18/18	0.00	0.00	QC6		
180	Packaging	2 pcs	9/18/18	9/18/18	0.00	0.00	Packaging3-1		
190	QC21-SA	2 Ea	9/18/18	9/18/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC346 FOLIO REV: AA DWG REV: A 2-Deburr
 Descriptions: 150 - -Issue P/O to GROUPE ALTECH; PO 6228-1000 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
 CLASS 1, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.750	6061-T6 Round Bar 1.750"	.1700 ft (.085 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.750	0	19	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/10/18 3:49 PM dart.logan.david

Container No: S109679



Part: RBEL135M-2901-101-09

Job No: 183024

Serial No/Batch: S109679

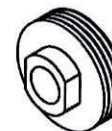
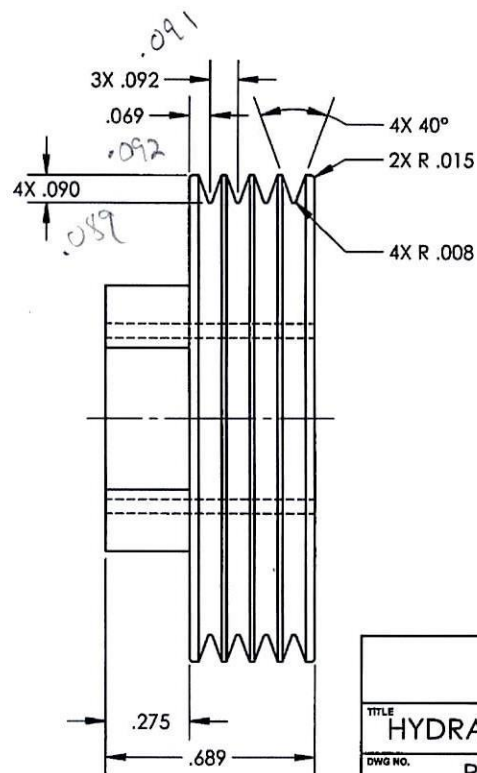
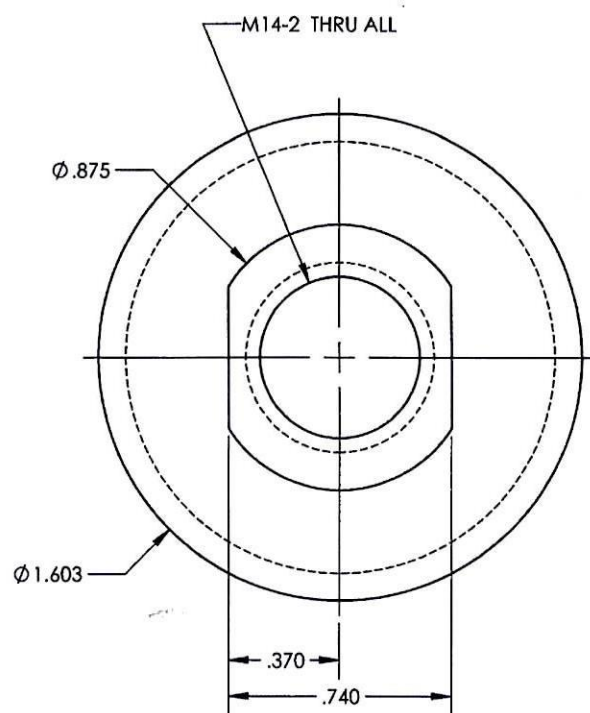
Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/12/18



(-09)
DRIVE PULLEY

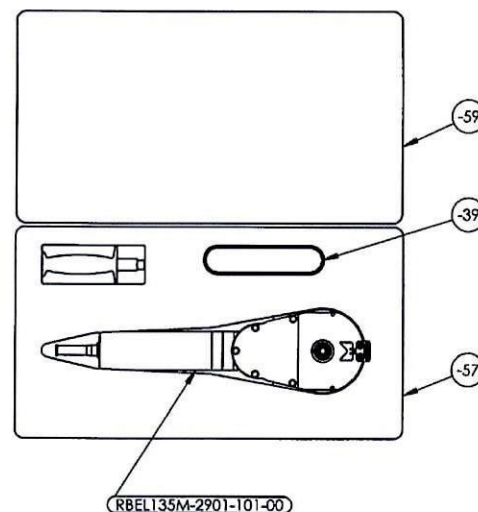
			
TITLE HYDRAULIC PUMP DRIVE TOOL			
DWG NO.		RBEL135M-2901-101-09	
MAT'L 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
REAT		.XXX ± .005 FRACTIONS ± 1/16	
FINISH CLEAR ANODIZE		.XX ± .01 ANGLES ± 5°	
SPEC MIL-A-8825F, TYPE II, CLASS I		.X ± .1 SURFACES ± 125/✓	
DRAWN BY: KK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: ML		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPSS APPR: NA		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: NA		USED ON MODEL	
APPROVED: <i>ML</i>		EUROOPTER EC135	
SCALE 2:1	DATE 08/27/2018	SHEET 7 OF 18	

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REVISIONS				
REV	ECN	DESCRIPTION	DATE	INITIAL
A	1	220 VOLT TOOL	8/27/2018	KK

18-790

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-00	1	HYDRAULIC PUMP DRIVE TOOL			2
	1		-01		CASE	6061		3
	1		-03		BOTTOM COVER	6061		4
	1		-05		TOP COVER	6061		5
	1		-07		GEARED PULLEY	1018/1020 CR		6
	1		-09		DRIVE PULLEY	6061		7
	1		-11		CLAMP TOP	A36/1018/1020 HR		8
	1		-13		MOTOR CLAMP	6061		9
	1		-14		COLLAR	6061		10
	1		-15		CLAMP	6061		11
	1		-17		THUMB SCREW	S.S.	M8 X 1.25 X 30mm (J.W. WINCO #BN30F485) MODIFIED	12
	2		-19		SLIDE GUIDE	1018/1020 CR		13
	2		-21		SLIDE	1018/1020 CR		14
	1		-23		PIN	303/304		15
	2	B/O	-25		THREADED KNCS		M5 X .08 X 1.6mm (J.W. WINCO #SN16DD1)	2
	2	B/O	-27		REARING		6903RU (MCMaster-CARR #5972K259)	2
	2	B/O	-29		FLAT HEAD MACHINE SCREW	STEEL	M4 X 0.7 X 10mm (MCMaster-CARR #91420A220)	2
	2	B/O	-31		FLAT HEAD MACHINE SCREW	STEEL	M4 X 0.7 X 8mm (MCMaster-CARR #91420A218)	2
	10	B/O	-33		HEX HEAD CAP SCREW	STEEL	M6 X 1 X 10mm (MCMaster-CARR #91260A322)	2
	13	B/O	-35		FLAT WASHER	STEEL	Ø6mm (MCMaster-CARR #91166A230)	2
	1	B/O	-37		EXTERNAL SHAP RING	S.S.	Ø17mm (SHAFT) (MCMaster-CARR #90967A210)	2
	1	B/O	-39	1	POLY-V GROOVE BELT	NEOPRENE	180J4 (MCMaster-CARR #9003K41)	2
	1	B/O	-42		FLAT WASHER	STEEL	Ø5/8 X .063 INCH (AIRCRAFT SPRUCE #AN760-1016)	2
	1	B/O	-43		SMALL ANGLE GRINDER MOTOR	MILWAUKEE #AGV15-125XL		2
	1	B/O	-45		ARROW EMBLEM	VINYL	1/16 X 1/2 X 2-1/2 (SIGNS NOW)	16
	1	B/O	-47		HEX HEAD CAP SCREW	STEEL	M8 X 1.25 X 25mm (MCMaster-CARR #91260A534)	2
	1	B/O	-49		FLAT WASHER	STEEL	Ø8mm (MCMaster-CARR #91166A220)	2
	2	B/O	-51		FLAT HEAD MACHINE SCREW	STEEL	M6 X 1 X 25mm (MCMaster-CARR #91420A430)	2
	2	B/O	-53		DOWEL PIN	S.S.	Ø2mm X 12mm (MCMaster-CARR #91585A010)	2
	3	B/O	-54		SOCKET HEAD CAP SCREW	S.S.	M6 X 1 X 10mm (MCMaster-CARR #91292A441)	2
		B/O	-55	1	CASE	PLASTIC	PELICAN #APP-1605-E	N/S
		B/O	-57	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	6.39 X 14.45 X 26.45 (CASE SOLUTIONS)	17
		B/O	-59	1	TOP FOAM	ETHAFOAM 220, BLACK	2.01 X 14.52 X 26.35 (CASE SOLUTIONS)	18
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S



DART AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2901-101	REV A
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .006 FRACTIONS & 10 XX ± .01 ANGLES & 15 X ± .1 SURFACES & 125
FINISH AS SUPPLIED	1. BREAK ALL SHARP EDGES .015 ± .01 OR .018
SPEC	2. DIMENSIONAL UNITS APPLY AFTER PLATING
DRAWN BY: KK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
CHECKED: ML	USED ON MODEL
DIFF'S APPR: NA	
QA APPR: NA	
APPROVED: <i>[Signature]</i>	
SCALE: 1:8	DATE: 08/27/2018
SHEET 1 OF 18	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041006**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041006
PO Date: 9/13/18
Due Date: 9/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183024	RBEL135M-2901-101-09	Drive Pulley -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	9/21/18	2 pcs	0 pcs	2 pcs	\$60.00/pcs	\$120.00

2x

SEP 18 2018

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DAS
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9-89

Grand Total: \$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/14/18 8:05 AM dart.tsimiklis.chrisoula

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Certificat de Conformité / Certificate of Compliance

(012622-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012622 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
17-Sep-2018		Aman		041006				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC /NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEL135M-2901-101-09 Rev.	RBEL135M-2901-101-09 ANODIZE CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	2	2	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.